

Should low-carbon steel be welded to austenitic stainless steel?

From such a point of view, welding of low-carbon steels to austenitic stainless grades is still considered a major issue, despite continuous development of welding technologies, especially those related to laser usage.

Can laser welding improve the mechanical properties of stainless steel joints?

Prabakaran et al. addressed the dissimilar welding between austenitic stainless steel (AISI316) and low-carbon steel (AISI1018) by CO₂ 4 kW laser welding. The results showed that the mechanical properties of the joints improve by applying a post-weld heat treatment at 960 °C for 2 h, followed by air cooling at room temperature.

Which industries use dissimilar welding of low-carbon steel and stainless steel?

However, dissimilar welding of low-carbon steel (CS) and stainless steel (SS) is still highly demanded in many industries, including construction, the automotive sector, oil and gas, nuclear power plants, and shipbuilding [6,7,8,9,10,11,12,13,14,15].

Does ultrasonic treatment affect weld dendritic structure of low-alloy steel?

Fragmentation of weld dendritic structure of steel by ultrasonic treatment. Ultrasound at laser welding of low-alloy steel inhibits growth Widmanstätten ferrite crystals. The weld metal of low-alloy steel is hardened by ultrasonic treatment. 1. Introduction

Does welding speed affect joint elongation?

The tensile properties of the joint were similar to those of the carbon steel, and the increase in welding speed positively influences the joint elongation. Prabakaran et al. addressed the dissimilar welding between austenitic stainless steel (AISI316) and low-carbon steel (AISI1018) by CO₂ 4 kW laser welding.

Does laser welding of low-alloy steel inhibit growth Widmanstätten ferrite crystals?

Ultrasound at laser welding of low-alloy steel inhibits growth Widmanstätten ferrite crystals. The weld metal of low-alloy steel is hardened by ultrasonic treatment. 1. Introduction A 516-55 structural steel is low-carbon and low-alloy steel, which has an advantage over a large number of high-strength carbon steels used.

Manganese twinning induced plasticity (TWIP) steels are attractive materials for the automotive industry thanks to their combination of strength and excellent toughness. This article deals with basic microstructural and mechanical properties of sheet metal of two heats of low-carbon medium-manganese steel with different aluminium levels. Microstructure observation was ...

The aim of the present study was to evaluate the environmental behavior of low carbon steel (ER70S-6)

produced by a relatively inexpensive AM process using wire feed arc ...

In this research, the effect of boron (B) on the impact energy at low temperatures of carbon steel weld metal was investigated. B was added into the flux core weld wire in the form of boron oxide ...

This paper focuses on the resistance spot welding of low carbon steel/aluminium/stainless steel 3-ply clad sheet. Weldability, microstructure, tensile properties and fracture behaviour of the clad ...

In Japan, there are some specifications that demand Charpy impact energy more than 70 J at 0 °C in any welded joints. However in high heat input electro-slag welding, the microstructure of the weld metal becomes very coarse and weld metal toughness is remarkably deteriorated. ... The influence of boron and titanium on low-carbon steel weld ...

This study aims to develop a flow rule for evaluating the relaxation and redistribution of residual stresses during the post-weld heat treatment (PWHT) of hydroelectric runners made from low-carbon martensitic stainless steel (13Cr-4Ni composition). During the PWHT, austenite reforms in the filler metal and surrounding areas of the base metal near ...

A new kind of low-carbon bainite steel with excellent strength and toughness was developed, serving as the bogie of the next-generation high-speed train. However, the softening of the heat-affected zone (HAZ) in laser-arc hybrid welding (LAHW) needs to be overcome. In this study, the effect of the cooling rate of the LAHW process on the ...

This paper addresses the metallurgical and mechanical characterization of dissimilar joints made by laser autogenous welding between thin sheets of low-carbon steel (CS) and austenitic stainless steel (SS). The welding technology applied, previously optimized to produce sound dissimilar joints, is based on the heat source displacement from the weld gap ...

The metal inert gas (MIG) technique plays a vital role in enhancing the durability and lifespan of 20 steel under harsh operating conditions across various industries. A strong bond is crucial for preventing joint separation. Fe-based materials with appropriate Cr/C exhibit high compatibility with carbon steel bonding. Solid solutions can improve the situation faced by MIG ...

This paper presents a numerical model of the laser welding of steel, taking into account the heat and mass flows, as well as thermal effects associated with phase transformations. It was assumed that the heat source is a laser with a symmetrical power distribution of the TEM₁₀ beam in two welding condition variants: a stationary heat source and ...

To reveal the effect of Mg treatment on the microstructure evolution behavior in the actual steel welding process, the microstructure and properties of Al-deoxidized high-strength ship plate steel with Mg addition

were analyzed after double-side submerged arc welding. It was found that the Al-Mg-O + MnS inclusion formed under 26 ppm Mg treatment could promote ...

ASTM A848 is an example of an ultra-low-carbon steel (C ... Welding low-carbon steels. The low-carbon steels have carbon content of up to maximum 0.15%; they may contain up to 0.5% Mn and some silicon and copper with some impurities. These steels are aluminum killed and produced by continuous casting process. These steels are often available in ...

In this research, the effect of boron (B) on the impact energy at low temperatures of carbon steel weld metal was investigated. B was added into the flux core weld wire in the form of boron oxide (B₂O₃). The welding operation was carried out using the submerged arc method on steel plates. After that, the scanning electron microscopy, optical microscopy (OM), ...

Nickel is an important and widely used alloying element in carbon steels. Some of its prominent metallurgical effects in these steels are moderate solid solution strengthening, mild hardenability and, importantly, a strong promotion of toughness, especially at low temperatures. The first uses of nickel as an alloying element in commercial steel production ...

The microstructure of the welded carbon steel at the heat affected zone (HAZ) plays an essential role in the mechanical properties of the weldment, thus, painstakingly selecting welding process ...

A R T I C L E I N F O This paper discussed the effect of welding variables on the mechanical properties of welded 10 mm thick low carbon steel plate, welded using the Shielded Metal Arc Welding ...

Promising low-carbon routes include use of alternative reductants for ore processing (hydrogen direct reduction, hydrogen plasma-smelting, hydrogen smelting, and ammonia-based reduction ...

Welding low-temperature steel requires a keen understanding of material properties, as extreme conditions can lead to brittle failures. ... and Japan, 9% Ni steel (e.g., ASTM A353) is widely utilized in more demanding low-temperature structures, such as storage and transportation tanks for liquefied natural gas (LNG) at -162°C, liquid oxygen ...

In this paper, we consider two methods of laser welding of A 516-55 structural steel sheets: with ultrasound application to one of the welded plates, and without ultrasonic ...

This work aims to characterize the microstructure and temperature field of the hermetic packaging structure by welding the cover made of Kovar alloy and the base made of a low-carbon low-alloy steel (i.e., #10 steel) using parallel seam welding (PSW) process. The microstructure of welded joints and distribution of elements were analyzed by scanning ...

Energy storage welding of low carbon steel

1. Introduction. Carbon steel properties depend mainly on its carbon content which is widely used in engineering practices. It is categorized into low carbon (mild) steel widely used for heavy structural steelwork, medium carbon steel used for shaft, gearing, pressured structures and railway applications and high carbon steel used for production of springs, gear wheels, vices, ...

where E is the welding energy [J]; ... An in-situ microscopy study on nucleation and growth of acicular ferrite in Ti-Ca-Zr deoxidized low-carbon steel. Mater. Charact. 165, 110381.

Magnetically impelled arc butt (MIAB) welding is a solid-state technique of welding that utilizes the heating effect of a high-speed rotating arc for the formation of the weld. ...

This article investigates the flow of materials and weld formation during underwater friction stir welding (UFSW) of low carbon steel. A thermo-mechanical model is used to understand the relation between frictional heat phenomena during the welding and weld properties. To better understand the effects of the water environment, the simulation and ...

impact energy of the carbon steel weld metal at low temperatures. It should be noted that B was added in the weld metal in the form of boron oxide. In this research work, among the various types of boron oxides such as B₂O₃, B₂O, B₄O and B₆O, as well as B₈O[12], B₂O₃ was selected.

A 516-55 structural steel is low-carbon and low-alloy steel, which has an advantage over a large number of high-strength carbon steels used. The low carbon content improves corrosion properties of this steel compared to carbon steel making it appropriate for building ship constructions in the naval industry. A low content of alloying elements ...

Containing 0.05% to 0.30% carbon, it has relatively low strength but high ductility, making it suitable for various welding applications. Low carbon steel is often used in construction, automotive components, and structural projects. Low Carbon Steel Characteristics: Easily weldable due to its low carbon content and good ductility

The following problems mainly occur during welding: (1) Hot cracks in the weld and liquefaction cracks in the heat affected zone. Low carbon quenched and tempered steel generally has low carbon content, high manganese content and strict control over S and P, so the hot cracking tendency is small.. However, high nickel low manganese type low alloy high ...

9 Ni 9 % Ni Steel Storage tanks ... lateral expansion and the impact energy are very useful material property data for describing low temperature toughness behaviour of the metal. 3.1 Lateral expansion and impact energy ... In case of the very low ferrite weld metal cracks at the PVR test specimen are visible. But it has to be mentioned that



Energy storage welding of low carbon steel

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